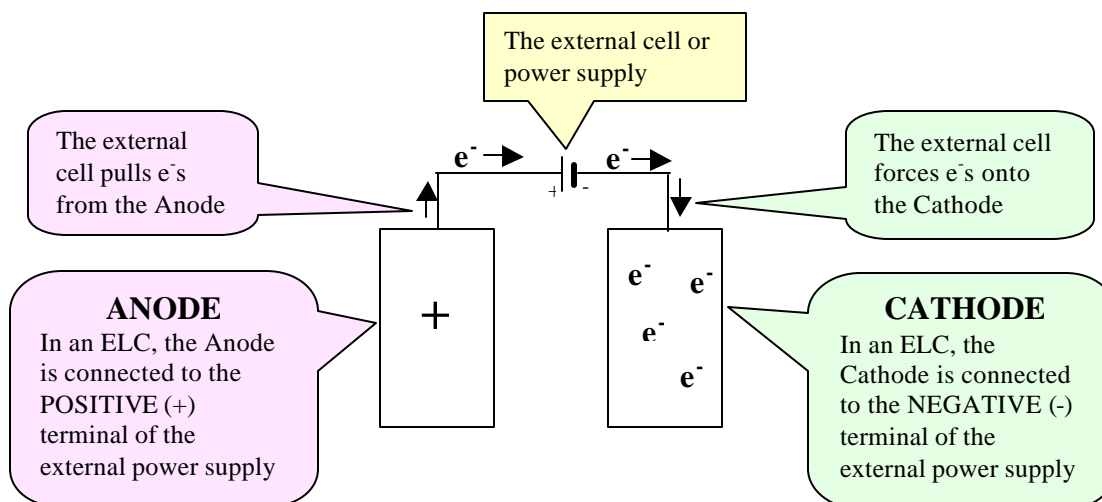


Electrolytic Cells (ELC's)

Electrolysis – uses an external power source to cause a **non-spontaneous redox reaction** to occur.



In BOTH Electrochemical Cells (ECC's) and Electrolytic Cells (ELC's):

OXIDATION takes place at the **ANODE** (LEOA)
REDUCTION takes place at the **CATHODE** (GERC)

There are three main types of **Electrolytic Cells**:

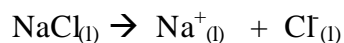
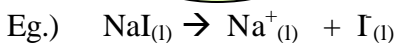
1. Electrolysis of **Molten** Salts (no H₂O) with **Unreactive** (Inert) Electrodes
2. Electrolysis of **Aqueous** Salts (H₂O solution) with **Unreactive** (Inert) Electrodes
3. Electrolysis of **Aqueous** Salts (H₂O solution) with **Reactive** Electrodes

Type 1 - Electrolysis of Molten Salts (no H₂O) with Unreactive (Inert) Electrodes

All **molten** (melted) salts consist of **mobile** ions.

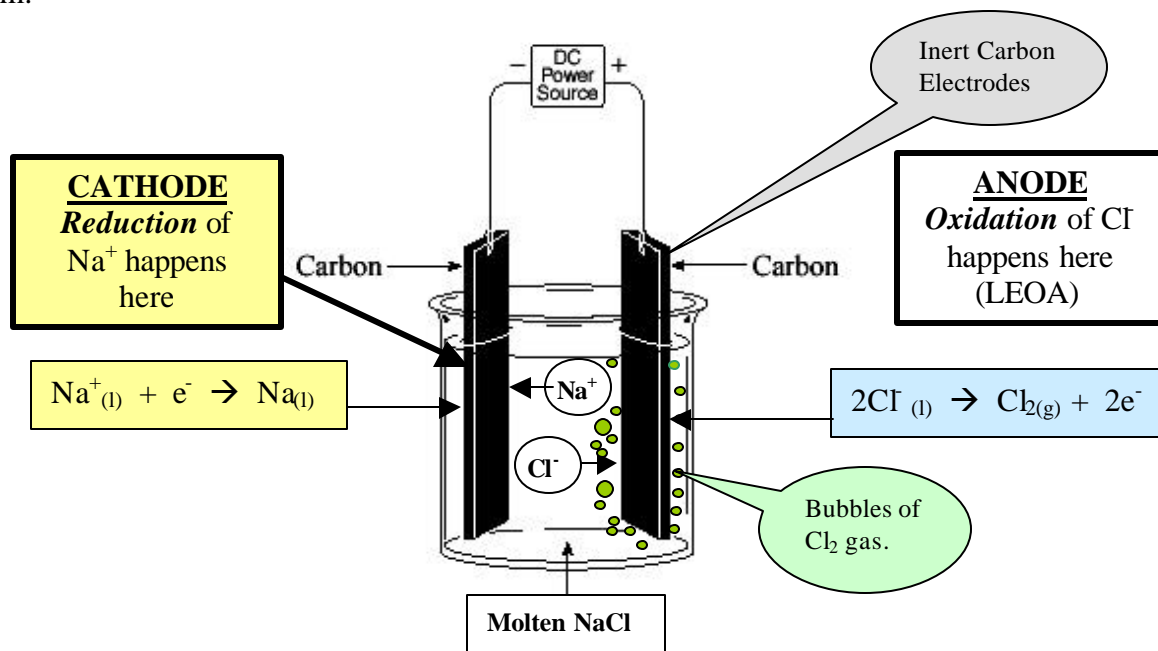
No H₂O present!

Free to move



An example of a "Type 1" ELC: **Electrolysis of molten NaCl (NaCl(l))**

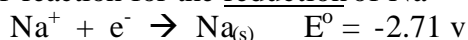
Diagram:



Cathode Half-Reaction (Reduction of the Cation)

Looking near the bottom of the Reduction Table, we see the

half-reaction for the reduction of Na^+

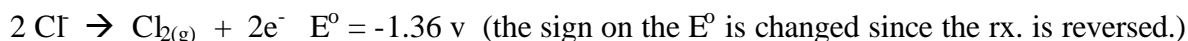


$\text{Al}^{3+} + 3e^- \rightleftharpoons \text{Al}_{(s)}$	-1.66
$\text{Mg}^{2+} + 2e^- \rightleftharpoons \text{Mg}_{(s)}$	-2.37
$\text{Na}^+ + e^- \rightleftharpoons \text{Na}_{(s)}$	-2.71
$\text{Ca}^{2+} + 2e^- \rightleftharpoons \text{Ca}_{(s)}$	-2.87
$\text{Sr}^{2+} + 2e^- \rightleftharpoons \text{Sr}_{(s)}$	-2.89

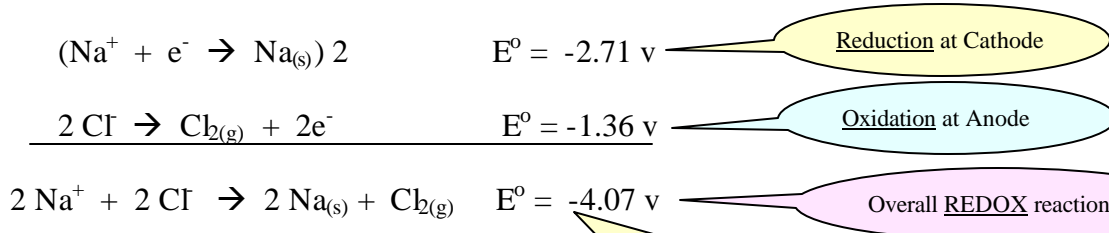
Anode Half-Reaction (Oxidation of the Anion)

$\text{BrO}_3^- + 6\text{H}^+ + 5e^- \rightleftharpoons \frac{1}{2}\text{Br}_{2(l)} + 3\text{H}_2\text{O}$	+1.48
$\text{ClO}_4^- + 8\text{H}^+ + 8e^- \rightleftharpoons \text{Cl}^- + 4\text{H}_2\text{O}$	+1.39
$\text{Cl}_2(aq) + 2e^- \rightleftharpoons 2\text{Cl}^-$	+1.36
$\text{Cr}_2\text{O}_7^{2-} + 14\text{H}^+ + 6e^- \rightleftharpoons 2\text{Cr}^{3+} + 7\text{H}_2\text{O}$	+1.23
$\frac{1}{2}\text{O}_2(aq) + 2\text{H}^+ + 2e^- \rightleftharpoons \text{H}_2\text{O}$	+1.23

To write the oxidation of Cl^- , we find Cl^- on the Right Side and REVERSE the half-reaction:



To find the **overall redox reaction** with its E^0 , we add up the half reactions as follows:



The Product at the Cathode is $\text{Na}_{(s)}$

The Product at the Anode is $\text{Cl}_{2(g)}$

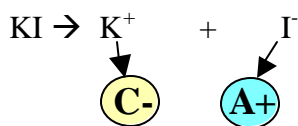
The industrial application of this cell is called a **Down's Cell**.

In Electrolytic Cells, the E^0 for the overall redox reaction is **ALWAYS NEGATIVE**. They are all **non-spontaneous!**

A quick method for writing half-reactions for Type 1 Electrolytic Cells (electrolysis of molten salts with unreactive electrodes)

1. **Dissociate** the salt into it's ions
2. Underneath the **Cation**, write C- (representing the Cathode)
3. Underneath the **Anion**, write A+ (representing the Anode)
4. Draw arrow showing where each ion goes
5. The half-reactions must start with the **ion** (the **ion** must be the **reactant**)
6. For the **Cathode** Half-Reaction, write the **reduction of the cation** (same as on table)
7. For the **Anode** Half-Reaction, write the **oxidation of the anion** (reversed from table)

Example: For the Electrolysis of **Molten Potassium Iodide** ($\text{KI}_{(l)}$)



So K^+ will be reduced at the Cathode and I^- will be oxidized at the Anode

Cathode Half-Reaction:

_____ $E^\circ =$ _____ v

Anode Half-Reaction:

_____ $E^\circ =$ _____ v

Overall Redox Reaction:

_____ $E^\circ =$ _____ v

Product at Cathode _____ Product at Anode _____ Minimum Voltage Needed _____ v

Sketch this cell, labeling everything:

Type 2 Electrolytic Cells – Electrolysis of Aqueous Salts and Non-reactive Electrodes

Because the salts are aqueous, **water** is present. Looking at the *top and bottom shaded lines* on the reduction table, you can see that water can be oxidized or reduced:

$\text{NO}_3^- + 4\text{H}^+ + 3\text{e}^- \rightleftharpoons \text{NO}_{(g)} + 2\text{H}_2\text{O}$	+0.96
$\text{Hg}^{2+} + 2\text{e}^- \rightleftharpoons \text{Hg}_{(l)}$	+0.85
$\frac{1}{2}\text{O}_{2(g)} + 2\text{H}^+(10^{-7}\text{M}) + 2\text{e}^- \rightleftharpoons \text{H}_2\text{O}$	+0.82
$2\text{NO}_3^- + 4\text{H}^+ + 2\text{e}^- \rightleftharpoons \text{N}_2\text{O}_4 + 2\text{H}_2\text{O}$	+0.80
$\text{Ag}^+ + \text{e}^- \rightleftharpoons \text{Ag}_{(s)}$	+0.80
$\text{Co}^{2+} + 2\text{e}^- \rightleftharpoons \text{Co}_{(s)}$	-0.28
$\text{Se}_{(s)} + 2\text{H}^+ + 2\text{e}^- \rightleftharpoons \text{H}_2\text{Se}$	-0.40
$\text{Cr}^{3+} + \text{e}^- \rightleftharpoons \text{Cr}^{2+}$	-0.41
$2\text{H}_2\text{O} + 2\text{e}^- \rightleftharpoons \text{H}_2 + 2\text{OH}^-(10^{-7}\text{M})$	-0.41
$\text{Fe}^{2+} + 2\text{e}^- \rightleftharpoons \text{Fe}_{(s)}$	-0.45
$\text{Ag}_2\text{S}_{(s)} + 2\text{e}^- \rightleftharpoons 2\text{Ag}_{(s)} + \text{S}^{2-}$	-0.69

The **REVERSE** of this reaction:
 $\text{H}_2\text{O} \rightarrow \frac{1}{2}\text{O}_2 + 2\text{H}^+ + 2\text{e}^-$ $E^\circ = -0.82\text{ v}$
 is the **oxidation of** water and could take place **at the ANODE**

This half-reaction, the way it's written, is the **reduction of water** and could take place **at the CATHODE**.

To find the Half-Reaction at the CATHODE (reduction)

Due to the “Overpotential Effect”, the “Arrow on the Left” tells us whether:

1. The Cation is reduced ? or
2. Water is reduced?

All cations (+ ions) **ABOVE** this arrow **WILL** be reduced at the Cathode in aqueous solution. (water present)

eg.) $\text{Zn}^{2+} + 2\text{e}^- \rightarrow \text{Zn}_{(s)}$

All cations (+ ions) **BELOW** this arrow **WILL NOT** be reduced at the Cathode in aqueous solution. The **Water** will be reduced instead.

$2\text{H}_2\text{O} + 2\text{e}^- \rightarrow \text{H}_2 + 2\text{OH}^-$

$\text{Sn}^{2+} + 2\text{e}^- \rightleftharpoons \text{Sn}_{(s)}$	-0.14
$\text{Ni}^{2+} + 2\text{e}^- \rightleftharpoons \text{Ni}_{(s)}$	-0.26
$\text{H}_3\text{PO}_4 + 2\text{H}^+ + 2\text{e}^- \rightleftharpoons \text{H}_3\text{PO}_3 + \text{H}_2\text{O}$	-0.28
$\text{Co}^{2+} + 2\text{e}^- \rightleftharpoons \text{Co}_{(s)}$	-0.28
$\text{Se}_{(s)} + 2\text{H}^+ + 2\text{e}^- \rightleftharpoons \text{H}_2\text{Se}$	-0.40
$\text{Cr}^{3+} + \text{e}^- \rightleftharpoons \text{Cr}^{2+}$	-0.41
$2\text{H}_2\text{O} + 2\text{e}^- \rightleftharpoons \text{H}_2 + 2\text{OH}^-(10^{-7}\text{M})$	-0.41
$\text{Fe}^{2+} + 2\text{e}^- \rightleftharpoons \text{Fe}_{(s)}$	-0.45
$\text{Ag}_2\text{S}_{(s)} + 2\text{e}^- \rightleftharpoons 2\text{Ag}_{(s)} + \text{S}^{2-}$	-0.69
$\text{Cr}^{3+} + 3\text{e}^- \rightleftharpoons \text{Cr}_{(s)}$	-0.74
$\text{Zn}^{2+} + 2\text{e}^- \rightleftharpoons \text{Zn}_{(s)}$	-0.76
$\text{Te}_{(s)} + 2\text{H}^+ + 2\text{e}^- \rightleftharpoons \text{H}_2\text{Te}$	-0.79
$2\text{H}_2\text{O} + 2\text{e}^- \rightleftharpoons \text{H}_{2(g)} + 2\text{OH}^-$	-0.83
$\text{Mn}^{2+} + 2\text{e}^- \rightleftharpoons \text{Mn}_{(s)}$	-1.19
$\text{Al}^{3+} + 3\text{e}^- \rightleftharpoons \text{Al}_{(s)}$	-1.66
$\text{Mg}^{2+} + 2\text{e}^- \rightleftharpoons \text{Mg}_{(s)}$	-2.37
$\text{Na}^+ + \text{e}^- \rightleftharpoons \text{Na}_{(s)}$	-2.71
$\text{Ca}^{2+} + 2\text{e}^- \rightleftharpoons \text{Ca}_{(s)}$	-2.87
$\text{Sr}^{2+} + 2\text{e}^- \rightleftharpoons \text{Sr}_{(s)}$	-2.89

So when Cu^{2+} is in solution, what will be reduced at the cathode, Cu^{2+} or H_2O ? _____

Write an equation for the half-reaction at the Cathode: _____ $E^\circ =$ _____

So when Mg^{2+} is in solution, what will be reduced at the cathode, Mg^{2+} or H_2O ? _____

Write an equation for the half-reaction at the Cathode: _____ $E^\circ =$ _____

To find the Half-Reaction at the ANODE (Oxidation)

Look at the “overpotential arrow on the RIGHT side of the table

$F_{2(g)} + 2e^- \rightleftharpoons 2F^-$	+2.87
$S_2O_8^{2-} + 2e^- \rightleftharpoons 2SO_4^{2-}$	+2.01
$H_2O_2 + 2H^+ + 2e^- \rightleftharpoons 2H_2O$	+1.78
$MnO_4^- + 8H^+ + 5e^- \rightleftharpoons Mn^{2+} + 4H_2O$	+1.51
$Au^{3+} + 3e^- \rightleftharpoons Au_{(s)}$	+1.50
$BrO_3^- + 6H^+ + 5e^- \rightleftharpoons \frac{1}{2}Br_{2(g)} + 3H_2O$	+1.48
$ClO_4^- + 8H^+ + 8e^- \rightleftharpoons Cl^- + 4H_2O$	+1.39
$Cl_{2(g)} + 2e^- \rightleftharpoons 2Cl^-$	+1.36
$Cr_2O_7^{2-} + 14H^+ + 6e^- \rightleftharpoons 2Cr^{3+} + 7H_2O$	+1.23
$\frac{1}{2}O_{2(g)} + 2H^+ + 2e^- \rightleftharpoons H_2O$	+1.23
$MnO_{2(s)} + 4H^+ + 2e^- \rightleftharpoons Mn^{2+} + 2H_2O$	+1.22
$IO_3^- + 6H^+ + 5e^- \rightleftharpoons \frac{1}{2}I_{2(l)} + 3H_2O$	+1.20
$Br_{2(l)} + 2e^- \rightleftharpoons 2Br^-$	+1.09
$AuCl_4^- + 3e^- \rightleftharpoons Au_{(s)} + 4Cl^-$	+1.00
$NO_3^- + 4H^+ + 3e^- \rightleftharpoons NO_{(g)} + 2H_2O$	+0.96
$Hg^{2+} + 2e^- \rightleftharpoons Hg_{(s)}$	+0.85
$\frac{1}{2}O_{2(g)} + 2H^+ (10^{-7} M) + 2e^- \rightleftharpoons H_2O$	+0.82
$2NO_3^- + 4H^+ + 2e^- \rightleftharpoons N_2O_4 + 2H_2O$	+0.80
$Ag^+ + e^- \rightleftharpoons Ag_{(s)}$	+0.80
$\frac{1}{2}Hg_2^{2+} + e^- \rightleftharpoons Hg_{(s)}$	+0.80
$Fe^{3+} + e^- \rightleftharpoons Fe^{2+}$	+0.77
$O_{2(g)} + 2H^+ + 2e^- \rightleftharpoons H_2O_2$	+0.70
$MnO_4^- + 2H_2O + 3e^- \rightleftharpoons MnO_{2(s)} + 4OH^-$	+0.60
$I_{2(s)} + 2e^- \rightleftharpoons 2I^-$	+0.54
$Cu^+ + e^- \rightleftharpoons Cu_{(s)}$	+0.52
$H_2SO_3 + 4H^+ + 4e^- \rightleftharpoons S_{(s)} + 3H_2O$	+0.45
$Cu^{2+} + 2e^- \rightleftharpoons Cu_{(s)}$	+0.34

Any anion ABOVE the arrow WILL NOT be oxidized in aqueous solution. The water will be oxidized instead:
 $2 H_2O \rightarrow + \frac{1}{2} O_{2(g)} + 2 H^+ + 2 e^-$
 (reverse the reaction at +0.82 v)

Any anion BELOW the arrow WILL be oxidized in aqueous solution. :
 Eg.) $2 Cl^- \rightarrow Cl_2 + 2e^-$
 $2 Br^- \rightarrow Br_2 + 2e^-$

Overpotential Effect

So when SO_4^{2-} is in solution, what will be **oxidized** at the **anode**, SO_4^{2-} or H_2O ? _____

Write an equation for the half-reaction at the **Anode**: _____ $E^{\circ} =$ _____

So when I^- is in solution, what will be **oxidized** at the **anode**, I^- or H_2O ? _____

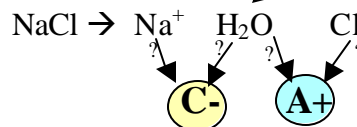
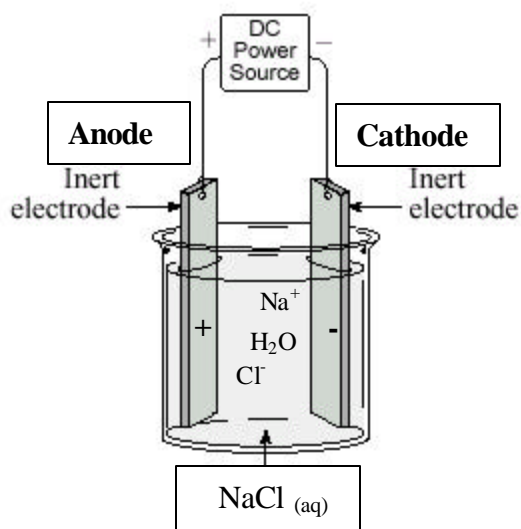
Write an equation for the half-reaction at the **Anode**: _____ $E^{\circ} =$ _____

A method for finding the Half-Reactions (Oxidation at the Anode) and (Reduction at the Cathode) in this type of cell is:

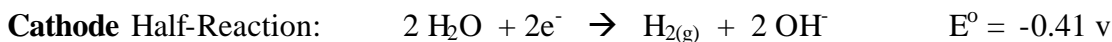
1. Dissociate the salt into it's ions
2. Write “H₂O” between the two ions.
3. Underneath the Cation, write $(\overset{-}{C})$ (representing the Cathode)
4. Underneath the Anion, write $(\overset{+}{A})$ (representing the Anode)

- Using the rules about the “Overpotential Arrows” determine what is reduced at the Cathode (the cation or water) and what is oxidized at the Anode (the anion or water).
- Complete the half-reactions at the Cathode and the Anode (with their E° 's)
- Add half-reactions to get the overall redox reaction if you are asked to.

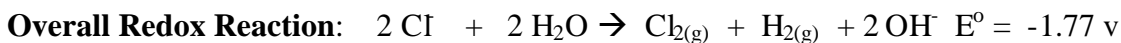
Let's do an example: A major industrial process is the electrolysis of brine ($\text{NaCl}_{(aq)}$):



Now, we must look at the Reduction Table: For the Cathode, look at the “overpotential arrow” on the LEFT side. Notice that the Na^+ is BELOW the arrow. This means Na^+ will NOT be reduced. The water will be reduced instead. The half-reaction for the reduction of water is at -1.41 v



For the Anode, look at the “overpotential arrow” on the RIGHT side. Notice that the Cl^- is BELOW the arrow. This means that Cl^- WILL be oxidized (rather than H_2O). So...



The Products at the Cathode would be $\text{H}_{2(g)} + 2 \text{OH}^-$ (the pH near the cathode would ____crease)

The Product at the Anode would be $\text{Cl}_{2(g)}$

There would be **bubbles** observed at both electrodes! Draw them into the diagram above!

The **minimum voltage required** to carry this reaction out would be 1.77 v (just enough to overcome the $-1.77 \text{ v } E^\circ$)

Now, try to complete the examples on the next page....

For the electrolysis of aqueous CuCl_2 using platinum (inert) electrodes. Find:

The half-reaction at the Cathode: _____ $E^\circ =$ _____

The half-reaction at the Anode: _____ $E^\circ =$ _____

The overall redox reaction: _____ $E^\circ =$ _____

Product(s) at the Cathode: _____ Product(s) at the Anode _____

The minimum voltage required: _____ v

For the electrolysis of $\text{Na}_2\text{SO}_{4(\text{aq})}$ using carbon (inert) electrodes. Find:

The half-reaction at the Cathode: _____ $E^\circ =$ _____

The half-reaction at the Anode: _____ $E^\circ =$ _____

The overall redox reaction: _____ $E^\circ =$ _____

Product(s) at the Cathode: _____ Product(s) at the Anode _____

The minimum voltage required: _____ v

For the electrolysis of $\text{CuSO}_{4(\text{aq})}$ using inert electrodes. Find:

The half-reaction at the Cathode: _____ $E^\circ =$ _____

The half-reaction at the Anode: _____ $E^\circ =$ _____

The overall redox reaction: _____ $E^\circ =$ _____

Product(s) at the Cathode: _____ Product(s) at the Anode _____

The minimum voltage required: _____ v

Type 3 Electrolytic Cells – Electrolysis of Aqueous Salts with Reactive Electrodes

In this type of cell, the electrodes are normal **metals**, not inert ones like platinum or carbon.

Something that's important:

The metal that the **Cathode** is made from is **NOT reduced**. That's because **metals cannot gain electrons** and become negative metal ions (no such ion as Fe^{2-} !)

The **Cathode** metal is **NOT oxidized**. That's because **oxidation does not take place at the cathode!**

To summarize:

THE CATHODE METAL NEVER REACTS!!

The Cathode only supplies the SURFACE for the reduction of the Cation (+ ion) or for the reduction of water (depending on whether the cation is above or below the left overpotential arrow.) Here's an example:

An **aqueous** solution containing the Cu^{2+} ion is electrolyzed. The cathode is made of **Iron**. Write the equation for the Half-Reaction taking place at the **Cathode**:

The Iron will not react! (*It only provides the surface—so there is no half-rx. involving Fe!*)

The Cu^{2+} ion is ABOVE the overpotential arrow on the left, so Cu^{2+} will be reduced!

The Half-Reaction at the Cathode would be : $\text{Cu}^{2+} + 2\text{e}^- \rightarrow \text{Cu}_{(\text{s})}$ $E^\circ = +0.34 \text{ v}$
When this happens, the Iron Cathode will become coated with copper, and will turn reddish in colour. (But remember, the iron itself does NOT react!)

Here's one for you:

An **aqueous** solution containing the Mg^{2+} ion is electrolyzed. The cathode is made of **Nickel**. Write the equation for the Half-Reaction taking place at the **Cathode**:

What would you observe at the cathode? _____

In a Type 3 cell, there are 3 possibilities for Oxidation at the ANODE:

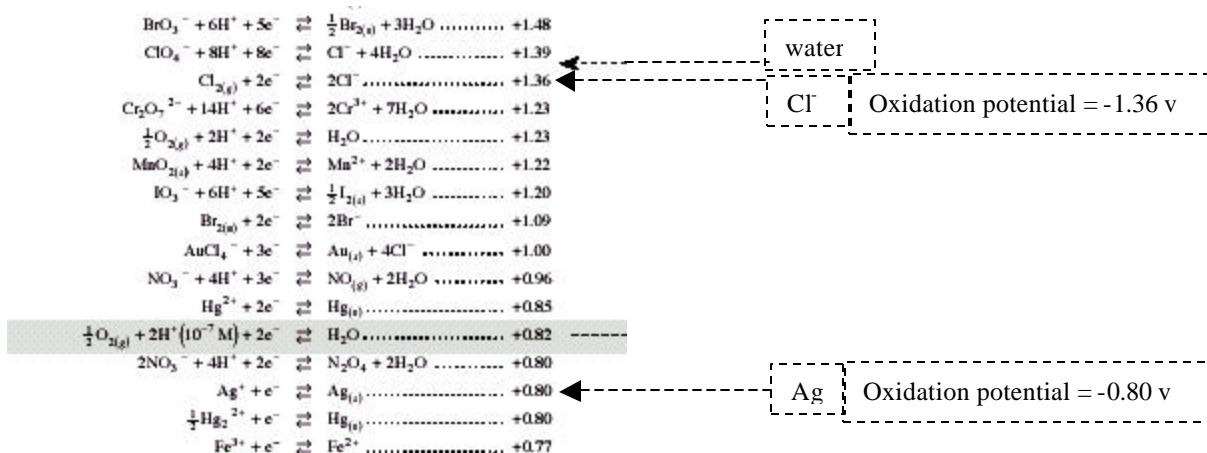
1. The **anion** in the solution is **oxidized**
2. **Water** is **oxidized**
3. The **Anode Metal** is **oxidized**

The one with the **Highest Oxidation Potential** (The **LOWEST** one on the **RIGHT** of the table) will be the one that is Oxidized. (Treat water as if it were at the right overpotential arrow.)



Let's do an example:

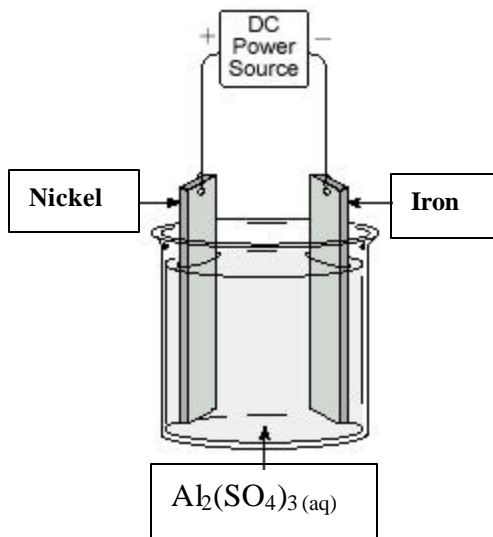
An **aqueous** solution containing the **Cl** ion is electrolyzed. The anode is made of **silver**. Write the equation for the Half-Reaction taking place at the Anode:



The one with the highest oxidation potential. (The lowest on the RIGHT side) is **Ag** (the anode)

So the Half-Reaction at the **Anode** is the oxidation of Ag: $\text{Ag}_{(s)} \rightarrow \text{Ag}^+ + \text{e}^- \quad E^\circ = -0.80\text{v}$

Here's an example question. Given the following cell:



Identify the **Anode** _____ the **Cathode** _____

Write an equation for the half-rx. at the **Anode** _____ $E^{\circ} =$ _____

Write an equation for the half-rx. at the **Cathode** _____ $E^{\circ} =$ _____

Write an equation for the **overall redox rx.** _____ $E^{\circ} =$ _____

Product at Anode _____ Product at Cathode _____ Minimum voltage necessary _____

Electrorefining

In Electrorefining, an **impure** metal is refined by making it the **ANODE**. The **pure** metal is the **CATHODE**.

Eg.) An ANODE made of IMPURE COPPER could have something like the following make-up:

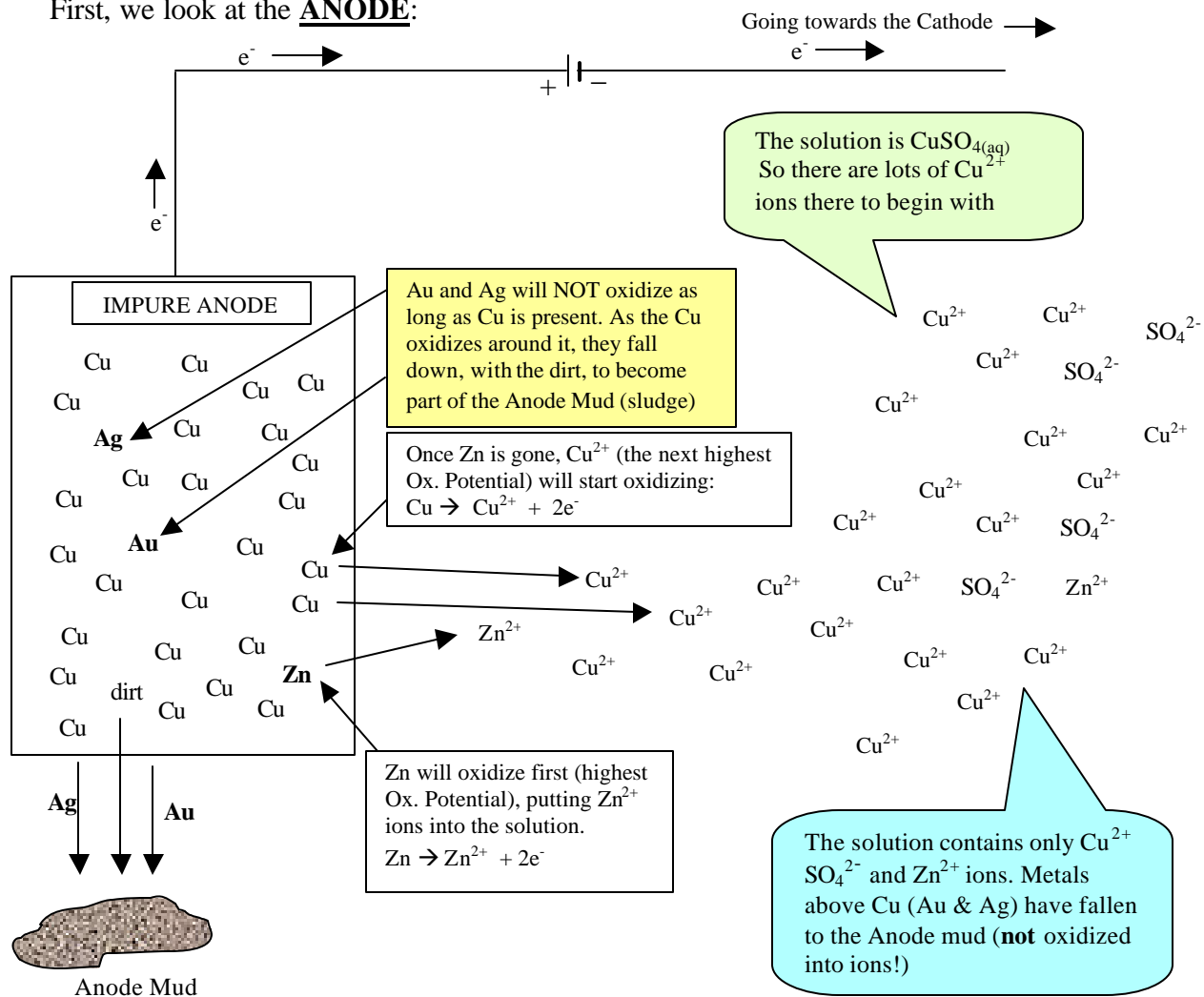
- Mostly copper
- Some Ag or Au (above Cu on the reduction table)
- Some Zn (below Cu on the reduction table)
- Some "dirt" –any non-metal impurities

The CATHODE would be made of PURE COPPER

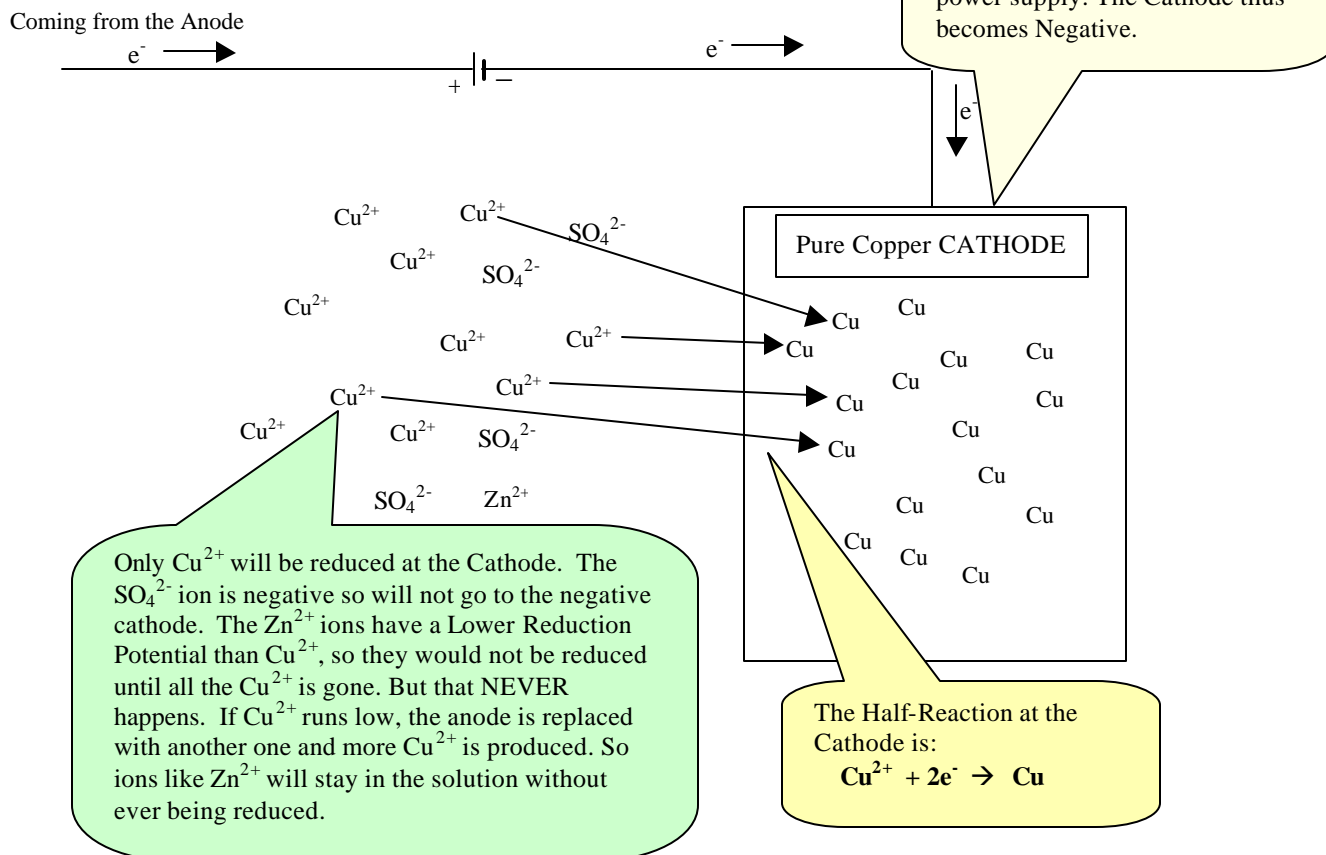
The SOLUTION is an aqueous solution of a compound containing Cu^{2+} (eg CuSO_4)

Remember, for Electrorefining: IMPURE ANODE → PURE CATHODE (PC)

Use your Reduction Table to help you explain all the information shown in the diagram:
 First, we look at the **ANODE**:



Now, let's look at the **CATHODE**



So, in summary. In Electrefining:

- The **Impure Metal** is the **Anode**
- The **Pure Metal** is the Cathode
- The **Electrolyte** (solution) contains the **cation** of the **metal to be purified**

Electroplating

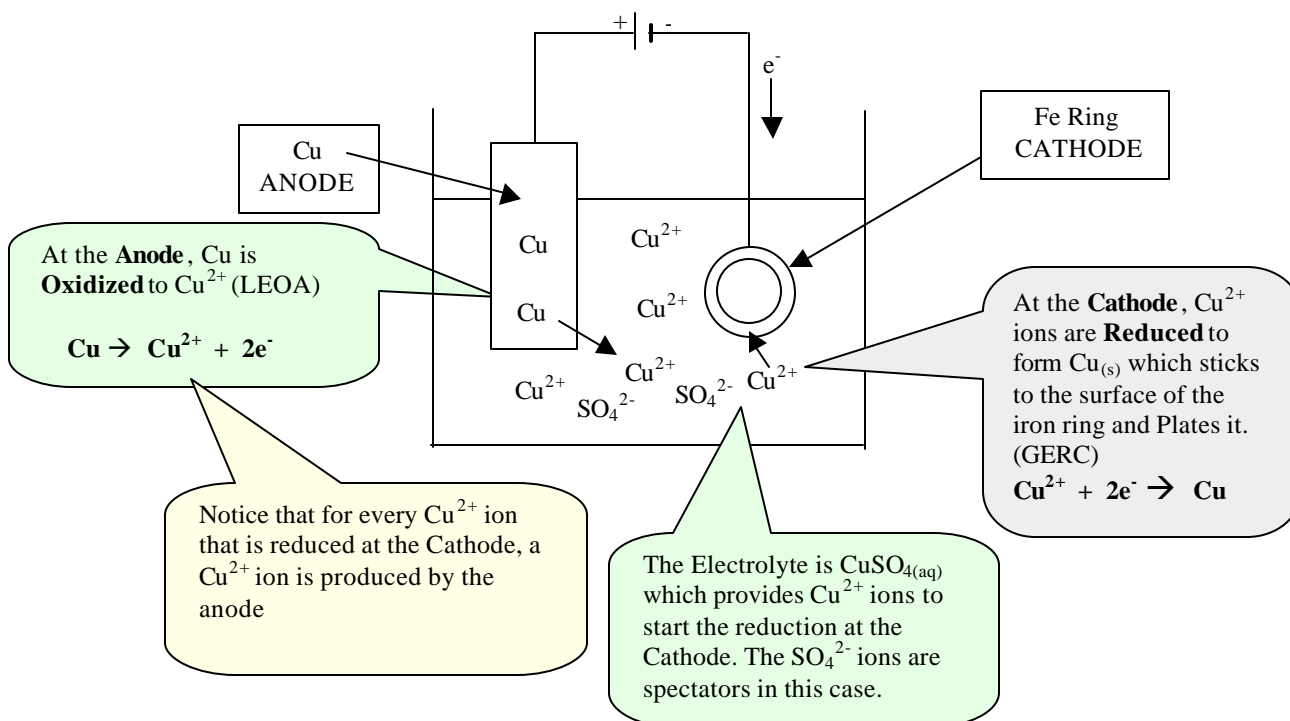
An application of an electrolytic cell is Electroplating. In **Electroplating**:

- The **object to be Plated** is the **Cathode** (attached to the Negative Terminal of the Battery)
- The **Electrolyte** must contain the **Cation of the Metal** to be Plated on the Object
- The **Best Anode** is the **Metal to be Plated** onto the Object

Example: We wish to plate an Iron ring with Copper.

- The **Iron Ring** (*made by Dwarfs?*) is made the **Cathode** (connected to the **negative**)
- The **Anode** is **Copper** (to keep supplying Cu^{2+} ions as it is oxidized)
- The **Electrolyte** is aqueous **CuSO_4** (supplies Cu^{2+} to start with. SO_4^{2-} does not react here.)

Here is the diagram of the set-up:



Electrowinning

The name given to the **reduction of ores** to produce **metals** in industry.



Comes from Zinc ores like ZnS , ZnCl_2 etc.

Zinc Metal

Aluminum Production (see p. 246 in SW)

Looking at the reduction table:

We see that Al^{3+} is BELOW the left overpotential arrow. Therefore, Al^{3+} CANNOT be reduced from an aqueous (water) solution.

	$2H_2O + 2e^- \rightleftharpoons H_2 + 2OH^-(10^{-7} M)$	-0.41
	$Fe^{2+} + 2e^- \rightleftharpoons Fe_{(l)}$	-0.45
	$Ag_2S_{(s)} + 2e^- \rightleftharpoons 2Ag_{(s)} + S^{2-}$	-0.69
	$Cr^{3+} + 3e^- \rightleftharpoons Cr_{(l)}$	-0.74
	$Zn^{2+} + 2e^- \rightleftharpoons Zn_{(l)}$	-0.76
	$Te_{(l)} + 2H^+ + 2e^- \rightleftharpoons H_2Te$	-0.79
	$2H_2O + 2e^- \rightleftharpoons H_{2(g)} + 2OH^-$	-0.83
	$Mn^{2+} + 2e^- \rightleftharpoons Mn_{(l)}$	-1.19
	$Al^{3+} + 3e^- \rightleftharpoons Al_{(l)}$	-1.66

In order to reduce Al^{3+} to it's the metal Al, you must electrolyze a **MOLTEN** salt of aluminum.

The main ore used to produce Aluminum is called **Bauxite** – Hydrated Aluminum Oxide or $Al_2O_3 \cdot 3H_2O$

When this is heated, the water is forced off: $Al_2O_3 \cdot 3H_2O + \text{heat} \rightarrow Al_2O_3 + 3H_2O$

The melting point of **Alumina** (Al_2O_3) is **much too high** to melt it economically. (mp. = 2072 °C)

Called "Alumina"

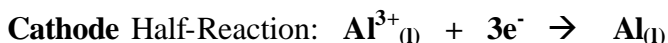
So **Alumina** (Al_2O_3) is mixed with **Cryolite** (Na_3AlF_6)

The melting point of this mixture is ~ 1000 °C.

Some of the ions present in this mixture of molten salts are: Al^{3+} , O^{2-} , F^- and Na^+

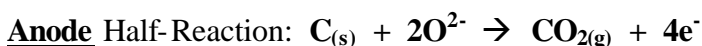
Remember, there is **NO water** in this mixture. It is molten.

The Half-Reaction at the Cathode is the **Reduction of Al^{3+}** ions to Al metal:



(At these high temperatures both Al^{3+} & Al are liquids)

The Half-Reaction at the Anode is the Oxidation of oxide ions using Carbon Electrodes:



Some texts state more simply: $2O^{2-} \rightarrow O_2 + 4e^-$

This process is carried out by Alcan in Kitimat, B.C. It uses **10 million amps** of electricity. Alcan has their own power generating plant at Kemano B.C.

Because of high temperature and great amounts of electrical energy used, production of Al is expensive! Recycling Al used a lot less energy!

Corrosion

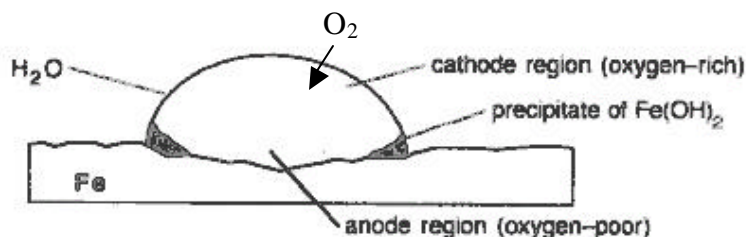
Corrosion is Undesirable Oxidation of a metal (usually Fe)

Oxygen from the air is reduced at the **Cathode**

The **Fe** becomes the **Anode** (is oxidized)

Moisture can provide a solution for these processes to take place in.

O₂ from the air dissolves in the water droplet. The dissolved O₂ is reduced at the Cathode and the iron surface becomes the Anode. The series of reactions that take place are as follows:



1. $\text{Fe} \rightarrow \text{Fe}^{2+} + 2\text{e}^-$ (iron is oxidized to Fe^{2+})
2. $\frac{1}{2} \text{O}_2 + \text{H}_2\text{O} + 2\text{e}^- \rightarrow 2\text{OH}^-$ (O₂ picks up e⁻s from the Fe and is reduced to OH⁻)
3. $\text{Fe}^{2+} + 2\text{OH}^- \rightarrow \text{Fe}(\text{OH})_{2(\text{s})}$ (the Fe^{2+} from Rx.1 and the OH⁻ from Rx.2 form the ppt. ($\text{Fe}(\text{OH})_{2(\text{s})}$)
4. $\text{Fe}(\text{OH})_2 \xrightarrow{\text{Oxidized by O}_2 \text{ and H}_2\text{O}} \text{Fe}(\text{OH})_{3(\text{s})}$
5. Some $\text{Fe}(\text{OH})_{3(\text{s})} \xrightarrow{\text{Reacts with H}_2\text{O to produce}} \text{Fe}_2\text{O}_3 \cdot 3\text{H}_2\text{O}_{(\text{s})}$ (Hydrated Iron(III) Oxide)

A mixture of $\text{Fe}(\text{OH})_{3(\text{s})}$ and $\text{Fe}_2\text{O}_3 \cdot 3\text{H}_2\text{O}_{(\text{s})}$ is called **RUST**

Preventing Corrosion

- ✓ Keep the Fe (or steel) surface protected from **moisture** and **oxygen** – Paint or other Coatings
- ✓ Keep the Fe away from metals which are **higher** on the Reduction Table.
eg.) When Fe and Cu are in close proximity and the conditions are right—moisture is present and there are some dissolved salts—a type of Electrochemical Cell can form in which Cu becomes the Cathode and **Fe becomes the Anode** (and Fe is oxidized)
- ✓ Use what's called **Cathodic Protection**

In Cathodic Protection:

A metal **lower** on the Reduction Table (higher oxidation potential) is attached to or brought near to the Fe.

$\text{Fe}^{2+} + 2\text{e}^- \rightleftharpoons \text{Fe}_{(s)}$	-0.45
$\text{Ag}_2\text{S}_{(s)} + 2\text{e}^- \rightleftharpoons 2\text{Ag}_{(s)} + \text{S}^{2-}$	-0.69
$\text{Cr}^{3+} + 3\text{e}^- \rightleftharpoons \text{Cr}_{(s)}$	-0.74
$\text{Zn}^{2+} + 2\text{e}^- \rightleftharpoons \text{Zn}_{(s)}$	-0.76
$\text{Fe}_{(s)} + 2\text{H}^+ + 2\text{e}^- \rightleftharpoons \text{H}_2\text{Te}$	-0.79
$2\text{H}_2\text{O} + 2\text{e}^- \rightleftharpoons \text{H}_{2(g)} + 2\text{OH}^-$	-0.83
$\text{Mn}^{2+} + 2\text{e}^- \rightleftharpoons \text{Mn}_{(s)}$	-1.19
$\text{Al}^{3+} + 3\text{e}^- \rightleftharpoons \text{Al}_{(s)}$	-1.66
$\text{Mg}^{2+} + 2\text{e}^- \rightleftharpoons \text{Mg}_{(s)}$	-2.37
$\text{Na}^+ + \text{e}^- \rightleftharpoons \text{Na}_{(s)}$	-2.71
$\text{Ca}^{2+} + 2\text{e}^- \rightleftharpoons \text{Ca}_{(s)}$	-2.87
$\text{Sr}^{2+} + 2\text{e}^- \rightleftharpoons \text{Sr}_{(s)}$	-2.89
$\text{Ba}^{2+} + 2\text{e}^- \rightleftharpoons \text{Ba}_{(s)}$	-2.91
$\text{K}^+ + \text{e}^- \rightleftharpoons \text{K}_{(s)}$	-2.93
$\text{Rb}^+ + \text{e}^- \rightleftharpoons \text{Rb}_{(s)}$	-2.98
$\text{Cs}^+ + \text{e}^- \rightleftharpoons \text{Cs}_{(s)}$	-3.03
$\text{Li}^+ + \text{e}^- \rightleftharpoons \text{Li}_{(s)}$	-3.04

Any of these metals would work to Cathodically protect Iron.

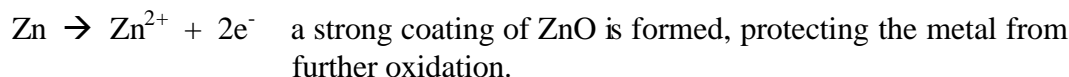
Metals below Mg would cathodically protects Fe, BUT they are highly reactive with water to form explosive $\text{H}_{2(g)}$!

An example would be Mg

In the presence of O_2 or any other oxidizing agent, Mg (with an oxidation potential = +2.37 v) Will give up e^- s more readily than Fe (oxidation potential = +0.45 v). This saves the Fe from being oxidized!

Some common examples of Cathodic Protection:

- ✓ Plates of Mg are attached to the hulls of ships. When Mg is oxidized it is replaced.
- ✓ Galvanized Steel is Steel (mainly Fe) coated or mixed with Zn (oxidation potential = +0.76v)



- ✓ Stainless Steel contains Fe with other metals like Cr etc.

Impressed Current

A voltage is applied with an external power supply to keep the Fe slightly negative. Thus, the Fe surface has excess e^- s so it doesn't have to oxidize in order to supply e^- s to O_2 .

The End of Chem 12 Notes! (And you thought we'd never get there!)